

# HEPWORTH

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& CO BREWERS LTD

Building for the future, or four  
breweries in a year

# Driving Factors

The lease was required back by the landlord

Secure the long term future of the company

Allow room for expansion

Make the brewery more sustainable, both financially and environmentally



# Key Facts

- Started by four senior members of 'King and Barnes' production team.
- Started Brewing 2001 with two brewhouses, 12 barrel and a new 60 barrel built to our own traditional design.
- In rented railway sheds, which were previously a weed killer factory
- Steady Growth of 10-15% per annum
- Contract brewing and packaging was 90% of the business at the beginning and is still 60% of turnover.
- We were paying 82% of full rate duty in 2016, had run out of space

# New site requirements

- Requirement for 3 x space of existing brewery, and mostly under cover.
- Plant in the correct order
- Suitable flooring and drainage
- Reduce our duty bill
- Make the brewery a long term sustainable business both from an economic point of view and environmentally.

# Duty Payments

<b>2014</b>	<b>Production 13,176 h.lts</b>	<b>duty rate = 81% of full rate duty</b>
<b>2017</b>	<b>Production 17,826 h.lts</b>	<b>duty rate = 73% of full rate duty</b>
<b>Projected for 2019</b>	<b>Production 21,000 h.lts</b>	<b>duty rate = 60%</b>



# What we actually achieved

- New site has 29,000 sq ft up from 9,000, within a 2 acre site.
- Includes a brewery shop, and visitor centre
- Resin floor with stainless steel drains, effluent stream split in two, 'low load' effluent goes through a reed bed and 'high load' goes to a bio-digester.
- World's first beer source heat pumps powered by 30kw of solar panels.
- Four breweries, 3 pay 50% duty and our duty rate is reduced to 73%.
- Space to double capacity of the operating areas inside the buildings



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# Hepworth Brewery



# Hepworth Tank farm



# Packaging Equipment



# Laines Brewhouse



# Goodwood Brewhouse



# Ridgeway Brewhouse





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